STERLING ARMS CORP. SUPPORTS MAXIMUM PENALTY FOR THE USE OF THIS OR ANY OTHER FIREARM IN THE COMMISSION OF A CRIME!

Instruction Sheet and Operating Instructions for: STERLING .22 L.R.

1. **SAFETY**

The lever type safety is located on the left hand side of the gun above and to the rear of the trigger housing. This safety is designed to be rotated from the (safe) horizontal position to the (fire) vertical position thereby making the gun operative. The red dot will be visible when the gun is in the fire position.

*Before removing the magazine from the gun for loading, the safety should be engaged, thereby avoiding accidental discharge upon replacement of the magazine or upon loading or emptying the chamber.

2. **REMOVAL OF THE MAGAZINE**

Holding the gun in the right hand with your finger off the trigger and with the safety in the safe position, apply a rearward pressure to the magazine latch with your thumb while, at the same time, pulling downward on the magazine bottom plate with your fore-finger.

3. **LOADING**

The magazine is designed to hold up to six cartridges. After the magazine is loaded, it can be inserted into the receiver of the gun in the reverse manner of its removal. It should be firmly pushed into place so that it is firmly set and so that the magazine retainer latch securely holds the magazine in place.

After the magazine has been inserted, the gun should be held firmly in the left hand, finger off the trigger, safety in the safe position.

Pull the slide mechanism fully to the rear with a ***slow, steady motion.** Release the slide from the full rearward position.

The slide's forward motion will carry the first cartridge into the chamber. (The gun is now charged and loaded) Making sure that the gun is pointed in a safe direction, rotate the safety to the vertical (fire) position.

The gun, upon each successive pull of the trigger, will fire one cartridge, extract the empty case, and automatically load another cartridge into the chamber from the magazine. This process will be repeated until the magazine is empty.

4. CLEANING

***Be sure that the gun is not loaded, remove the magazine and any cartridges from the chamber.**

It should only be necessary to remove the slide from the gun for normal cleaning purposes. To remove the slide, hold the gun in the right hand, press the disassembly button located on the left side of the receiver to the rear and just below the slide-serations. When the dis-assembly button is pressed, the hammer block mechanism will pop to the rear or disassembly position. Using the left hand, pull the slide to the rear, while at the same time, slightly lifting upward.

The slide mechanism will reach a lift-off position, at that time, allow the slide mechanism to move slowly forward until it disengages itself from the receiver.

Re-assemble in the opposite order by placing the nose of the slide over the barrel pulling backward, pressing downward until flush and inserting the hammer block until it locks into position.

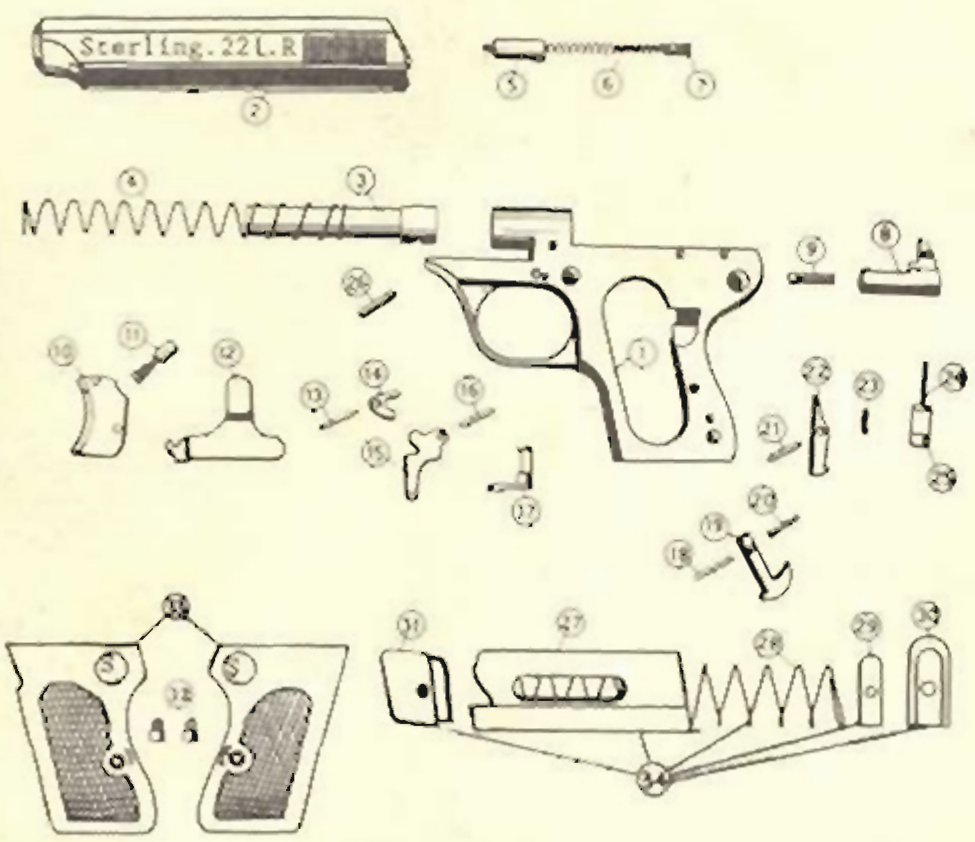
5. MISCELLANEOUS

All barrels are press-fitted and pinned. It is impossible to remove the barrel without destroying either the barrel or the receiver. Should you require a new barrel, the gun must be returned to the factory.

TO AVOID ACCIDENTS, TREAT EACH GUN AS THOUGH IT WERE LOADED — OPERATE AND HANDLE IT SLOWLY AND CAUTIOUSLY AND ALWAYS KEEP IT POINTED IN A SAFE DIRECTION

PARTS DIAGRAM — STERLING .22 L.R.

STERLING .22 L. R.



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RETAIL PRICE LIST

1.	RECEIVER	N/A*
2.	SLIDE	20.65
3.	BARREL	N/A*
4.	RECOIL SPRING	.75
5.	FIRING PIN	2.75
6.	FIRING PIN SPRING	.35
7.	EJECTOR PIN	.50
8.	HAMMER BLOCK	3.00
9.	SEAR SPRING & FOLLOWER	.65
10.	TRIGGER	2.50
11.	TRIGGER SPRING & FOLLOWER	.75
12.	TRIGGER BAR	2.10
13.	SEAR PIN	.30
14.	SEAR	1.95
15.	SEAR CAM	1.95
16.	SEAR CAM PIN	.30
17.	SAFETY	2.35
18.	MAGAZINE LATCH PIN	.30
19.	MAGAZINE LATCH	1.65
20.	MAGAZINE LATCH SPRING	.30
21.	EXTRACTOR PIN	.30
22.	EXTRACTOR	1.65
23.	EXTRACTOR SPRING	.85
24.	DISASSEMBLY BUTTON SPRING	.35
25.	DISASSEMBLY BUTTON	1.65
26.	TRIGGER PIN	.30
27.	MAGAZINE HOUSING	N/A*
28.	MAGAZINE SPRING	N/A*SEE
29.	MAG BOTTOM PLATE LOCK	N/A*MAG.
30.	MAGAZINE BOTTOM PLATE	N/A*ASSY.
31.	MAGAZINE FOLLOWER	N/A*
32.	STANDARD GRIP SET	1.65
33.	GRIP SCREWS (2)	.40
34.	MAGAZINE ASSEMBLY	4.50

N/A* - NOT AVAILABLE

LIABILITY STATEMENT

Guns are classified as "firearms" or "dangerous weapons" and transferred by us with the express understanding that Sterling Arms Corp., assumes no responsibility for its re-sale or safe handling under any local, state, or federal laws and regulations.

Sterling Arms assumes no responsibility for physical injury or property damage resulting from either intentional or accidental discharge, or for the function of any gun subjected to influences beyond their control. Sterling Arms will not honor any claims resulting in mishap from careless handling, unauthorized adjustments, improper or defective ammunition, corrosion or neglect, or other than factory loaded ammunition.

WARRANTY

Sterling Arms Corporation will replace or adjust to its original fine quality any gun, or part thereof, returned to the factory or authorized Sterling dealer and found to be defective in either material or workmanship. This warranty is valid for the LIFE OF THE GUN, provided the warranty card included with the gun is filled out and returned to us within ten (10) days of the date the gun is purchased. Performance warranty applies only to factory made American ammunition.

STERLING ARMS CORPORATION
Buffalo, New York 14216

STATEMENT OF WARRANTY LIABILITY

Model 302 .22 L.R.

STERLING ARMS RECOMMENDS THE USE OF ONLY HIGH VELOCITY AMMUNITION IN THIS PISTOL

Due to the variations in manufacturing quality, dimensional tolerances, types of powder, and bullet alloying materials, which we have extensively tested, we recommend the following American made brands of ammunition:

1. Remington High Velocity
2. Winchester High Velocity
3. C.C.I. High Velocity

The use of standard velocity ammunition or any other brand of ammunition other than that which has been approved, may cause extensive malfunctions and/or may require an abnormal amount of additional cleaning. This gun should be cleaned thoroughly after every 250 or less rounds, in order to maintain its effective, efficient operation.

IF YOUR GUN FAILS TO FUNCTION,
IT MAY ONLY REQUIRE CLEANING!

STERLING ARMS CORPORATION

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